

**# Qty Description**

1. (1) Print: edgescriveslide
2. (1) Print: edgescrivesbase
3. (2) Socket head cap screw 1/4-20 X 5/8 Chromed
4. (2) Nylon insert nut 1/4-20
5. (1) Print: slider
6. (2) Socket head cap screw #6-32 X 3/8 Stainless
7. (1) Print: thumbwheelnod
8. (5) Nut #6-32 Zink plated (standard hardware grade)
9. (2) Socket head cap screw #6-32 X 3/8 Stainless

Instructions:

1. Print the parts
2. Super glue (cyanoacrylate) tube to slide
3. Press short #6 bolt into thumbwheel and into slider
4. Use "magnet on a stick" tool, flashlight, and a #6 bolt to pull nuts into tube
5. Press 1/4-20 nyloc nuts into base
6. Skrew in 1/4-20 socket bolts into bottom of base until they protrude the length of the material you are tracing on.

Notes:

1. Holes for item 6 - Tap if you have a #6-32 tap (not a bad thing to have)
2. If item 7 does not fit scale it up and reprint
3. Item 3 is meant to protrude just less than the height of the head, but can be retracted with allen key to fit the height of the material to be traced